



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-578-013
Job Sheet 201541



Part No: D350-578-013

Job Qty: 2 pcs

21
9-89

Part Name: AS350/AS355 Bearpaws - Flat Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP REV:A 11.01.04 NEW ISSUE VERF:JLM IPP Rev:B 11.03.03 AS PER DSI9539
REV:B DD verf:EC IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Klt	2 pcs		10/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	OCT 22 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S224940

Part: D350-578-013

Job No: 201541

Serial No/Batch: S224940

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 1 Rev:FA-STG SR000281

Plex 10/7/19 10:28 AM Dart.lajeunesse.marie

16013

Plex 10/7/19 10:28 AM Dart.lajeunesse.marie

120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-578-013 Location :FG072

125 - (Document Control) Photocopy bluefile and type labels per PPP D350-578-013 CHG002

130 - (QC21- Final Inspection - Work Order Release)

012536

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	24 Ea (12 ea)	105-Packaging 1 - Pick Kit	5222097
D2529	Washer	24 pcs (12 ea)	105-Packaging 1 - Pick Kit	5206959
D3601-1	Radius Block	24 pcs (12 ea)	105-Packaging 1 - Pick Kit	5212120
D4011-1	Clamp, Short	12 pcs (6 ea)	105-Packaging 1 - Pick Kit	5208548
D4012-1	Cushion	12 pcs (6 ea)	105-Packaging 1 - Pick Kit	5209120
D4297-1	Bearpaw	4 pcs (2 ea)	105-Packaging 1 - Pick Kit	5132067
MS21042L4	Nut	24 Ea (12 ea)	105-Packaging 1 - Pick Kit	5214467
NAS1149D0463J	Washer	48 Ea (24 ea)	105-Packaging 1 - Pick Kit	5216019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	24	207	0
	D2529	24	778	0
	D3601-1	24	63	0
	D4011-1	12	24	0
	D4012-1	12	486	0
	D4297-1	4	2	0
	MS21042L4	24	1,579	0
	NAS1149D0463J	48	2,589	0

Part Specifications

Specifications could not be found.

Plex 10/7/19 10:28 AM Dart.lajeunesse.marie

H:/FORMS/Quality Assurance\approved QA\NCR\WO Rev J

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit